

THE LP1000MWP SERIES

LOW PRESSURE MULTI NOZZLE SERIES

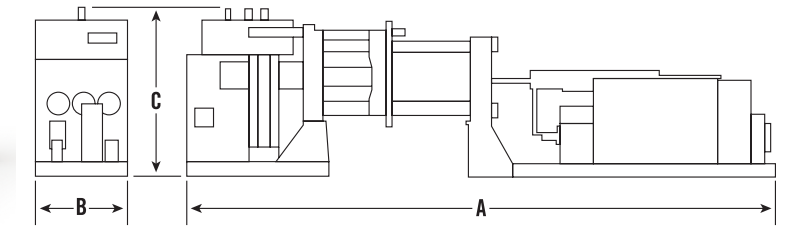
TONNAGE: 1000

TECHNICAL SPECIFICATIONS

Melt Unit: 2 x 630

LP1000MWP-630

	ENGLISH METRIC	
Clamp		
Clamp Tonnage	tons tonnes	1,000 907
Platen Size (H x V)	in mm	167 x 103 4,242 x 2,616
Distance Between Tie Bars	in mm	137 x 44 3,480 x 1,118
Tie Bar Diameter	in mm	11 279
Max. Clamp Opening (Daylight)	in mm	120 3,048
Clamp Stroke	in mm	108 2,743
Min. Mold Shut Height	in mm	12 305
Clamp Speed Max	in/sec mm/sec	14 356
Mold Carrying Capacity (Moving Platen)	lbs kg	35,000 15,876
Way Support System		Standard
Extruder		
Number of Extruders		2
Screw Diameter	in mm	6 152
L/D Ratio		30:1
Output HDPE or P.S. (total)	lbs/hr kg/hr	4,800 2,180
Drive Size	Hp kW	500 x 2 372.8 x 2
Barrel Heating\Cooling Zones		6 x 2
Barrel Cooling Type		Air Barrel Cooling



LP1000MWP-630

	ENGLISH METRIC	
Injection		
Number of Accumulators		2
Total Shot Weight (Shot Size) PS/HDPE	lbs kg	200/160 91/73
Accumulators Volume (Each)	in ³ cm ³	3,000 49,161
Total Shot Volume	in ³ cm ³	6,000 98,322
Pressure Maximum (Per Accum.)	psi bar	6,000 414
Total Number of Shot Sizes		16
Independent Nozzle Sequence		32
Nozzle		
Multiple Nozzles		As Required
Nozzle Spacing	in mm	6 x 6 152 x 152
Number of Nozzle Locations		256
Nozzle Heat Control Zones		32
Manifold Extension Heat Control Zones		20
Nozzle Hydraulic Controls		32

LP1000MSWP-2 x 630

		ENGLISH METRIC	
A	Est. Configuration Length	ft m	62 18.9
B	Est. Configuration Width	ft m	22 6.7
C	Est. Configuration Height (without air bags)	ft m	13 3.9
	Est. Configuration Weight	tons tonnes	185 167
	Est. Power Consumption @ 85% Output	kW/hr	950

Notes

1) All machine dimensions and specifications are subject to change. Values are for reference only. All general assembly drawings or visuals included herein are for reference only. Please consult the general assembly drawing from a Milacron representative.